

## Unasco Stainless Steel Thread Sealing Tape

A nickel impregnated, Teflon\* thread sealing tape designed for stainless steel fittings.

### Description

Unasco Stainless Steel Thread Sealing Tape is a new and unique thread sealing tape which prevents stainless steel fittings galling or seizing during assembly and disassembly.

The tape is impregnated with nickel powder which acts like bearing plates, keeping the surface of the male and female threads apart.

Further protection is provided with the thicker and denser than average composition of Unasco Stainless Steel Thread Sealing Tape. This added thickness and density also ensure an effective seal.

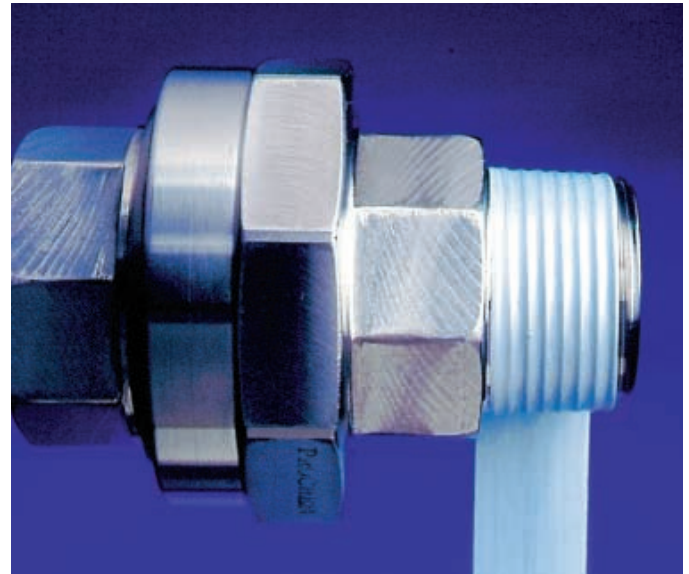
### Further Characteristics

- Compatible with a wide range of gases and liquids
- Compatible with a wide range of piping materials
- Will not harden or crack on the joint
- No curing time
- Effective across a broad range of temperatures
- Non-toxic
- Non-flammable
- Clean
- Unlimited shelf life

### Applications

Unasco Stainless Steel Thread Sealing Tape is recommended for stainless steel pipe and fittings but it is compatible with the following piping materials:

- Galvanised steel
- Iron
- Brass
- Copper
- Aluminium
- Fibreglass
- Polyethylene
- Polypropylene
- PVC
- CPVC
- ABS



Unasco Stainless Steel Thread Sealing Tape can also be used on pipe and fittings carrying the following materials:

- Acids, dilute (see precautions)
- Acids, concentrated (see precautions)
- Air, compressed
- Alcohols
- Ammonia

- Aliphatic solvents
- Aromatic solvents
- Caustics, dilute
- Caustics, concentrated (see precautions)
- Chlorinated solvents
- Cutting oils

- Gasohol
- Heating oil
- Hydraulic fluids
- Hydraulic oils
- Hydrogen, gaseous and liquid
- Inert gases, gaseous and liquid
- Jet fuel
- Kerosene
- Ketones
- Liquid petroleum gas
- Mineral oils
- Natural gas
- Nitrogen, gaseous and liquid
- Petroleum solvents
- Soap, liquid
- Steam
- Vegetable oils
- Water

- Diesel fuel oils
- Ethylene glycol
- Fatty acids
- Glycerine

For a more detailed list of chemicals compatible with Unasco Stainless Steel Thread Sealing Tape contact Unasco.

## Specifications

Composition	90% Teflon PTFE / 10% nickel
Colour	Silver
Length	260"/6.6m
Width	See Packaging below
Thickness	0.0045"±10% / 0.115mm±10%
Density	1.6g/cm <sup>3</sup> ±10%
Elongation	50%
Tensile strength	10-12N/mm <sup>2</sup>
Temperature range	-450 to +500° F / -268 to +260° C Teflon PTFE is completely stable up to or +500° F or +260° C . Decomposition is slow up to 750° F or +400° C. Although decomposition will occur on contact with naked flame.

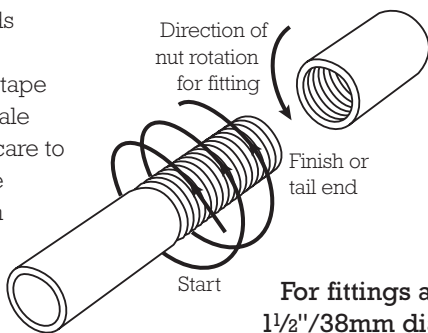
## Packaging

Size	By Box/Pack		By Carton	
	Qty	oz/gms	Qty	lbs/kgs
1/4"/6mm	10	6.4/181	550	22.2/10.07
1/2"/12mm	10	8.0/227	550	28.8/13.06
3/4"/19mm	6	9.6/272	330	26.0/11.79
1"/25mm	6	11.2/318	330	30.0/13.60

## Instructions

### For fittings up to 1 1/2"/38mm diameter.

1. Use 1/2"/12mm wide tape.
2. Clean the male and female threads thoroughly.
3. Wrap the tape around the male thread. Take care to keep the tape under tension as you are wrapping so the tape molds itself into the root of the thread.
4. Make sure that you wrap with the thread.



5. Make sure that the tape does not overlap the end of the fitting.
6. Two to three wraps seals most threads.

### For fittings above 1 1/2"/38mm diameter.

1. Use 3/4"/19mm wide tape for fittings up to 2"/51mm diameter.

Use 1" wide tape for fittings larger than 2"/51mm diameter.

2. Follow the directions given for fittings up to 1 1/2"/38mm diameter.

**Note.** For poor quality or damaged threads or threads that are hard to seal, such as parallel threads or threads on fittings subject to vibration, more than three wraps may be necessary.

## Precautions

**Important:** Keep Unasco Stainless Steel Thread sealing Tape clean. Replace the clip on the spool after use. Store in a clean place.

Unasco Stainless Steel Thread Sealing Tape is manufactured predominantly from Teflon PTFE resin. Teflon PTFE is virtually chemically resistant to all medias, however, there are a few exceptions. Alkali metals such as elemental sodium, potassium and lithium are to be avoided. These alkali metals remove fluorine from the polymer molecule. Extremely potent oxidisers such as fluorine (F<sub>2</sub>) and related compounds (e.g., chlorine trifluoride (ClF<sub>3</sub>)) can be handled by Teflon PTFE, but only with great care. Since fluorine is absorbed into the resin, the mixture becomes sensitive to a source of ignition such as impact. Other media to avoid are 80% NaOH or KOH, metal hydrides such as boranes (e.g., B<sub>2</sub>H<sub>6</sub>), aluminium chloride, ammonia (NH<sub>3</sub>), certain amines (R-NH<sub>2</sub>),

amines (R-NH) and 70% nitric acid at temperatures near the suggested service level.

Unasco Stainless Steel Thread Sealing Tape also contains nickel. Some acids might react with this metal on the surface of the tape.

**Do not use Unasco Stainless Steel Thread Sealing Tape on oxygen lines!** Unasco recommends Green Oxygen Tape for oxygen lines.

For further safety details consult the Material Safety Data sheet.

## Limited Liability

The information presented is in good faith, but no warranty is given nor are the results guaranteed. Since we have no control over the physical conditions surrounding the application of information herein contained, Unasco disclaims any liability for untoward results.

\*Teflon is a registered trademark of Dupont



## Unasco

1 Amax Ave, Girraween  
NSW 2145 Australia  
Phone (02) 9636 1200  
Toll Free 1800 224 213  
Fax (02) 9688 4831  
unasco@unasco.com.au

Suite #5, 921 Transport Way  
Petaluma CA 94954  
Phone (707) 763 5413  
Toll Free 1800 773 5413  
Fax (707) 763 5487  
unasco@aol.com

12 Amber Trading Centre  
Artic Way, Kimberley  
Notts NG16 2HS England  
Phone 015 938 9313  
Fax 0115 938 9301  
sales@cobas-unasco.com



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